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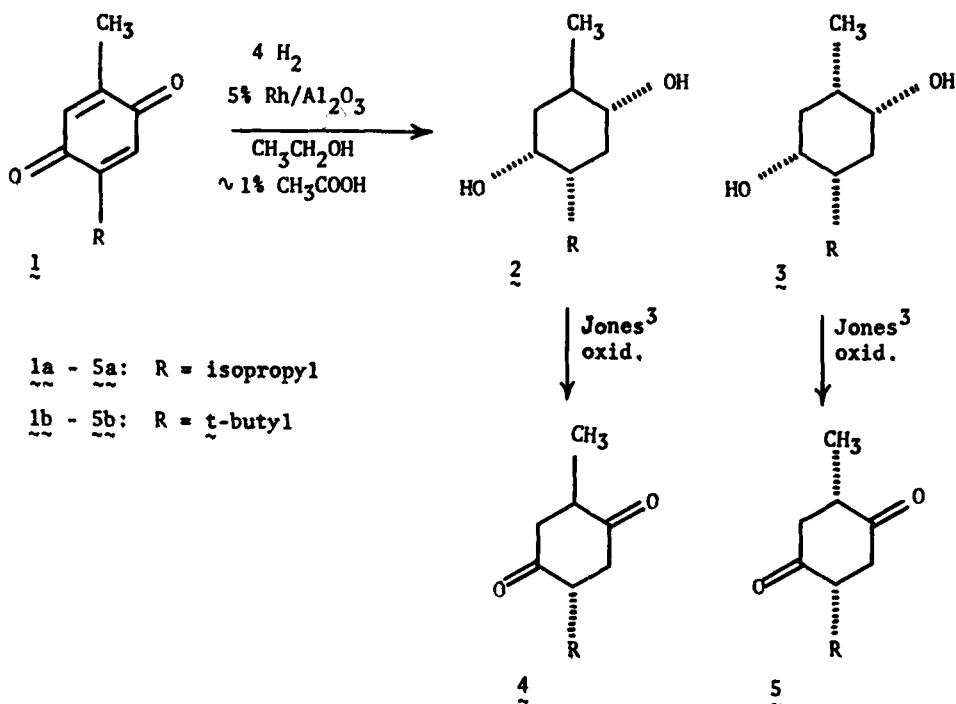
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THE (\pm)-*p*-MENTHANE-2,5-DIONES AND
THE (\pm)-2-*t*-BUTYL-5-METHYL-1,4-CYCLOHEXANEDIONES.¹

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(\pm)-*trans-p*-Menthane-2,5-dione (4a), mp 43 - 43.5°, containing less than 0.5% of its (\pm)-*cis*-isomer (5a),² has been prepared by Jones oxidation³ of the (\pm)-*p*-menthane-2,5-diol (2a), mp 143.5 - 144°, which has the configuration pictured above with its alkyl groups *trans* to one another.⁴ (\pm)-Diol 2a was isolated along with the known² (\pm)-*cis,cis,cis-p*-menthane-

2,5-diol (3a) from among the products of hydrogenation of thymoquinone (1a) catalyzed by rhodium on alumina. This route to 3a is preferable to that described previously.²

Similarly, (\pm)-*trans*-2-*t*-butyl-5-methyl-1,4-cyclohexanedione (4b), mp 49.5 - 50°, was prepared from the (\pm)-2-*t*-butyl-5-methyl-1,4-cyclohexanediol (2b), mp 156 - 156.5°. ⁵ (\pm)-Diol 2b was isolated along with its known² (\pm)-*cis,cis,cis*-isomer (3b) from among the products of hydrogenation of 2-*t*-butyl-5-methylbenzoquinone (1b).

Equilibrium mixtures of epimeric diones 4a plus 5a or 4b plus 5b are easily prepared.² The (\pm)-*cis*-dione (5a or 5b) is less soluble and higher melting than the (\pm)-*trans*-dione (4a or 4b). Although the (\pm)-*cis*-dione (5a or 5b) can be separated from the equilibrium mixture by fractional recrystallization, previous attempts to isolate the (\pm)-*trans*-dione (4a or 4b) from the same mixture have not been successful.²

Jones oxidation³ can be carried out with negligible epimerization at the positions α to the carbonyl group. With care, (\pm)-diol 2a or 2b gives the corresponding (\pm)-*trans*-dione (4a or 4b) in high yield, and after recrystallization, essentially free of the epimeric (\pm)-*cis*-dione (5a or 5b). Similarly, the (\pm)-*cis,cis,cis*-diol (3a or 3b) gives the corresponding (\pm)-*cis*-dione (5a or 5b).

EXPERIMENTAL

Isolation of the (\pm)-*p*-Menthane-2,5-diol (2a), mp 143.5 - 144°, and (\pm)-*cis,cis,cis-p*-Menthane-2,5-diol (3a), from Hydrogenation of Thymoquinone (1a). — To a solution of 10.0 g (0.061 mole) of thymoquinone (1a)⁶ dissolved in 150 ml of absolute ethanol containing 1 ml of glacial acetic acid in a 500 ml Parr hydrogenation bottle was added 5.0 g of 5% rhodium on alumina catalyst. The mixture, under 3 atm

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hydrogen pressure, was shaken for 24 hr, by which time the required pressure drop for reaction of 0.24 mole of hydrogen had occurred. The catalyst was removed by filtration and 3 x 25 ml of ethanol was used to wash the bottle and catalyst. The resulting ethanol filtrate was evaporated under reduced pressure. The residual oil, 9.95 g, was dissolved in 20 ml of 1:1 hexane-benzene. The crystals which formed in the solution after one week at 3° were collected and recrystallized twice from benzene to give 1.75 g of (±)-*cis,cis,cis*-diol (3a), mp 102.5 - 103.5°, identified by comparison of its infrared spectrum and gas chromatographic retention time with an authentic sample,² mp 105 - 105.5°.

The above hexane-benzene filtrate was concentrated and the residual oil, dissolved in 10 ml of 1:1 benzene-anhydrous ether, was chromatographed on a 30 mm O.D. column packed with 250 g of alumina (Fisher A-540). Elution with 1:1 benzene-anhydrous ether, then anhydrous ether, and finally 9:1 anhydrous ether-methanol, gave an additional 1.03 g of the (±)-*cis,cis,cis*-diol (3a), mp 102 - 103° (eluted with ether) followed by 0.68 g of 2a (eluted with 9:1 ether-methanol). Three recrystallizations from benzene gave (±)-*p*-menthane-2,5-diol (2a), mp 142.5 - 143°. Gas chromatography showed no detectable amount of 3a in the sample of 2a. A final recrystallization gave 2a, mp 143.5 - 144°.

Anal. Calcd. for C₁₀H₂₀O₂: C, 69.72; H, 11.70.

Found: C, 69.83; H, 11.58.

(±)-*trans-p*-Menthane-2,5-dione (4a). — To a solution of 0.81 g (4.7 mmoles) of (±)-*p*-menthane-2,5-diol (2a), mp 142.5 - 143°, in 75 ml of acetone (distilled from KMnO₄) at 0°, was added dropwise with vigorous

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stirring 5.61 ml (100% excess) of 2.48 M chromium oxide solution³ during 13 min. The temperature was maintained at 0 - 5° during the addition and for 12 min of further stirring following the addition. Then 1.02 g of NaHSO₃ in 10 ml of water at 0° was added. The resulting green solution was immediately extracted with 3 x 50 ml of ether. The combined ether extracts were washed⁷ with 2 x 25 ml of 10% ammonium chloride solution, followed by 2 x 25 ml of 10% sodium bicarbonate solution, and finally 2 x 25 ml of water. The ether solution was dried over anhydrous sodium sulfate (1 hr) and the ether was removed under reduced pressure to give 0.68 g (86%) of 4a, mp 40-42°. Three recrystallizations from hexane gave (±)-*trans-p*-menthane-2,5-dione (4a), mp 43 - 43.5°, containing only a trace (<0.5%) of the *cis* epimer (5a) detected by gas chromatography.²

Anal. Calcd for C₁₀H₁₆O₂: C, 71.39; H, 9.58.

Found: C, 71.02; H, 9.34.

(±)-*cis-p*-Menthane-2,5-dione (5a). — By use of the procedure above, 0.99 g of (±)-diol 3a gave 0.84 g (86%) of (±)-*cis*-dione (5a), mp 65.5 - 67°. Two recrystallizations from hexane gave 0.54 g of 5a, mp 68.5 - 69.5°, containing less than 0.5% of the *trans*-epimer (4a) according to gas chromatographic analysis; reported² for (±)-*cis-p*-menthane-2,5-dione (5a), mp 72 - 73°.

Hydrogenation of 2-*t*-Butyl-5-methyl-*p*-benzoquinone (1b). Isolation of the (±)-2-*t*-Butyl-5-methyl-1,4-cyclohexanediol (2b), mp 156 - 156.5°, and (±)-*cis,cis,cis*-2-*t*-Butyl-5-methyl-1,4-cyclohexanediol (3b). — To a solution of 12.33 g (0.069 mole) of 2-*t*-butyl-5-methyl-*p*-benzoquinone (1b)² in 150 ml of absolute ethanol containing 1 ml of glacial acetic acid was added 4.03 g of 5% rhodium on alumina catalyst. Hydrogenation as above for 1a, but for 71 hr, gave 12 g of residual oil. The oil, dissolved in 20 ml

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of benzene, gave after 24 hr at 3°, 0.48 g of solid. Three recrystallizations from benzene gave (\pm)-diol 2b, mp 156 - 156.5°. ⁵

Anal. Calcd for C₁₁H₂₂O₂: C, 70.92; H, 11.91.

Found: C, 71.10; H, 11.88.

The recovered oil in 10 ml of benzene was placed on a 45 mm. O.D. column containing 700 g of alumina (Fisher A-540). Elution with benzene, benzene-ether mixtures, ether, and finally 9:1 ether-methanol gave from 1:1 benzene-ether and from ether, 3 g of the known (\pm)-*cis,cis,cis*-diol (3b), mp 99 - 100°, after crystallization once from hexane; reported² mp 99 - 100°. The ether-methanol fractions, after two recrystallizations from benzene, gave an additional 0.5 g of 2b, mp 155.5 - 156°.

(\pm)-trans-2-t-Butyl-5-methyl-1,4-cyclohexanedione (4b). — As above for preparation of 4a, Jones oxidation of (\pm)-diol 2b (0.90 g) gave 4b (0.81 g, 92%), mp 47 - 48.5°. Three recrystallizations from pentane gave (\pm)-trans-2-t-butyl-5-methyl-1,4-cyclohexanedione (4b), mp 49.5 - 50°.

Anal. Calcd for C₁₁H₁₈O₂: C, 72.49; H, 9.95.

Found: C, 72.31; H, 9.78.

(\pm)-cis-2-t-Butyl-5-methyl-1,4-cyclohexanedione (5b). — As above, Jones oxidation of 1.00 g of (\pm)-*cis,cis,cis*-diol (3b) gave 5b (0.94 g, 96%), mp 64 - 67.5°. Two recrystallizations from hexane gave (\pm)-*cis*-2-t-butyl-5-methyl-1,4-cyclohexanedione (5b), mp 67.5 - 68°, reported.² mp 69 - 70°.

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